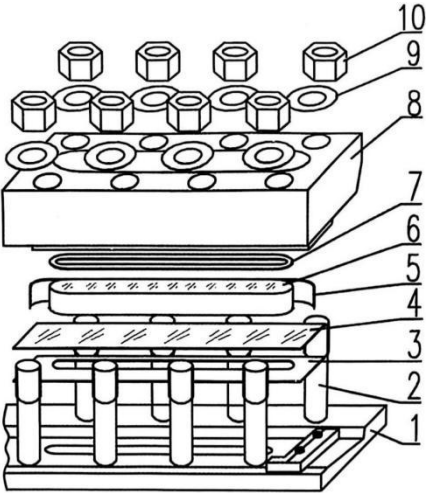


密封组件安装顺序图
Sealing Subassembly Installation Sequence Diagram



序号 No.	名称 Description	
1.	表体	Body
2.	双头螺柱	Bolt
3.	石墨复合垫	Graphite Complex Pad
4.	云母片	Mica Sheet
5.	玻璃端头保护带	Protection Strip For End Side Of Glass
6.	视窗玻璃	Visual Window Glass
7.	缓冲垫	Cushion Pad
8.	压盖	Gland
9.	平垫	Washer
10.	螺母	Nut

密封组件安装说明
Sealing Subassembly Installation Instructions

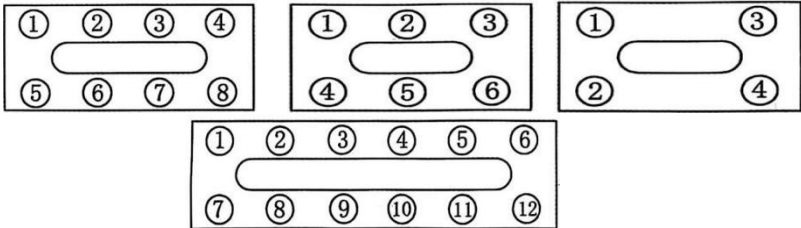
水位计经过高温运行一年以上，更换新的双头螺柱、螺母不超过一年，紧固力矩仍然参照说明书的扭矩要求紧固。

If the gauge run more than one year under high temperature, the time for replacing new studs and nuts shall not exceed one year, tightening torque requirements still refer to the operation manual tightening.

水位计经过高温运行一年以上，未更换紧固件，由于紧固件性能降低，在更换组件时，紧固力矩值按下表进行调整：

If the gauge run more than one year under high temperature, fasteners have not been replaced, fasteners performance due to reduced, when replacing sealing subassembly, tightening torque value should adjustments according to the followed table.

公称压力 Nominal pressure	紧固顺序 tightening sequence	扭矩值 N.m torque values	极限扭矩 limit torque
32MPa	2 → 7 → 3 → 6 → 1 → 8 → 4 → 5	96/120/144	144N.m
32MPa	5 → 2 → 4 → 3 → 1 → 6	96/120/144	144N.m
≤ 25MPa	5 → 2 → 4 → 3 → 1 → 6	96/120/168	168N.m
≤ 25MPa	1 → 4 → 2 → 3	96/120/168	168N.m
≤ 10MPa	3 + 10 + 4 + 9 + 2 + 11 + 5 + 8 + 1 + 12 + 6 + 7	60/72/96	96N.m



注意：1、请严格核实公称压力及双头螺柱数量，并查找正确紧固顺序及扭矩值。

Note: 1.Please confirm the nominal pressure and quantity of bolts , then seek the right tightening sequence and torque values.

2、错误的扭矩值可能损伤密封组件，导致泄漏发生。

2.The wrong torque values may damage sealing subassembly, cause leakage.